



NIPPON KAIJI KYOKAI

Approval No. NKY-3465
Certificate No. TA19404E

Certificate

OF

TYPE APPROVAL

Article : Welding Consumables for High Tensile Steels for Hull
Brand : MAGMAWELD FCW 11
Applicant : OERLIKON KAYNAK ELEKTRODLARI VE SANAYI A. S.
Yunusemre, Manisa, Turkey
Manufacturer : OERLIKON KAYNAK ELEKTRODLARI VE SANAYI A. S.
Yunusemre, Manisa, Turkey
Grade : KSW53G(C)H10
Welding Process : Semi-Automatic Welding (MAG Welding)
Welding Positions and Max. Diameter of Wire : See Table 1
Current : DCEP
Shielding Gas : CO₂

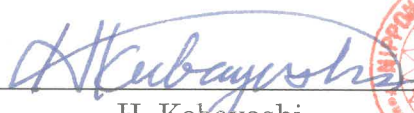
Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	1.6mm	Flat:	1.6mm
Horizontal:	1.6mm	Horizontal Vertical:	1.6mm
Overhead:	1.6mm	Horizontal:	1.6mm
Vertical Upward:	1.6mm	Horizontal Overhead:	1.6mm
Vertical Downward:	1.6mm	Overhead:	1.6mm
		Vertical Upward:	1.6mm
		Vertical Downward:	1.6mm

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 27 March 2020.





Issued at Tokyo on 28 March 2019.


H. Kobayashi
General Manager
Material and Equipment Department



Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

Certificate No. TA19404E

<p>The validity of this certificate has been renewed until 29 April 2021 . 27 March 2021 Date: 30.04.2020  Surveyor</p>	<p>The validity of this certificate has been renewed until 27 March 2022 . Date: 28 April 2021  Surveyor</p>
<p>The validity of this certificate has been renewed until 27 March 2023 . Date: 06.09.2022  Surveyor</p>	<p>The validity of this certificate has been renewed until 27 March 2024 . Date: 15 May 2023  Surveyor</p>
<p>The validity of this certificate has been renewed until Date: Surveyor</p>	<p>The validity of this certificate has been renewed until Date: Surveyor</p>
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